IN THE CLAIMS:

Please cancel claims 9 and 14 without prejudice or disclaimer of subject matter and amend claims 1, 10, 11, 15-17, 20 and 23 as follows. The following is a complete listing of the claims, and replaces all earlier versions and listings.

- (Currently Amended) A rippled wafer formed comprising a
 plurality of non-concentric convolutions of a convoluted wafer ribbon, the rippled wafer
 having an average of at least 12 turns/cm² of cross sectional area, wherein a turn is a
 change in direction of the wafer ribbon of at least 45° and the cross sectional area is the
 volume of the formed wafer divided by the length of the formed wafer.
- (Original) A rippled wafer according to claim 1 having an average of at least 15 turns/ cm².
- $\label{eq:conding} 3. \qquad \text{(Previously Presented)} \ \ \text{A rippled wafer according to claim 1 having}$ an average of at least 20 turns/cm².
- (Previously Presented) A rippled wafer according to claim 1 having an average of at least 25 turns/ cm².
- (Previously Presented) A rippled wafer according to claim 1, wherein a turn is a change in direction of the wafer ribbon of at least 90°.
- (Previously Presented) A rippled wafer according to claim 1, wherein a turn is a change in direction of the wafer ribbon of at least 135°.

- (Previously Presented) A rippled wafer according to claim 1, having a ratio of cross sectional edge length-to average cross sectional area of greater than 2/r_e.
- (Previously Presented) A rippled wafer according to claim 1, having a ratio of cross sectional edge length to average cross sectional area of at least 4/r_c.
 - (Cancelled)
- 10. (Currently Amended) A confectionery product comprising a rippled wafer formed comprising a plurality of non-concentric convolutions of a convoluted wafer ribbon, the rippled wafer having an average of at least 12 turns/cm² of cross sectional area, wherein the turns are substantially uniformly distributed across the cross section of the rippled wafer, where a turn is a change in direction of the wafer ribbon of at least 45° and the cross sectional area is the volume of the formed wafer divided by the length of the formed wafer.
- (Currently Amended) A confectionery product according to claim
 comprising a three-dimensional rippled wafer formed in a single step.
- 12. (Previously Presented) A confectionery product according to claim 10, wherein the ratio of the cross sectional edge length to the average cross sectional area of the rippled wafer is greater than $2lr_s$.
- 13. (Previously Presented) A confectionery product according to claim 10, wherein the ratio of the cross sectional edge length to the average cross sectional area of the rippled wafer is at least 4/t_r.

- 14. (Cancelled)
- (Currently Amended) A confectionery product according to claim 14 10, wherein the rippled wafer has an average of at least 14 turns/ cm².
- (Currently Amended) A confectionery product according to claim
 14 10, wherein the rippled wafer has an average of at least 20 turns / cm².
- (Currently Amended) A confectionery product according to claim +4 10, wherein the rippled wafer has an average of at least 25 turns/ cm².
- 18. (Previously Presented) A confectionery product according to claim 10, wherein a turn is a change in direction of the wafer ribbon of at least 90°.
- 19. (Previously Presented) A confectionery product according to claim 10, wherein a turn is a change in direction of the wafer ribbon of at least 135°.
- 20. (Currently Amended) A confectionery product according to claim [[9]]10, further comprising a soft layer at least partly surrounding the rippled wafer and a hard shell.
- 21. (Original) A confectionery product according to claim 20 wherein the soft layer is a fat-based cream.
- (Previously Presented) A confectionery product according to claim
 wherein the hard shell is chocolate.
- (Currently Amended) A moulded confectionery product according to claim [[9]]10.

- (Previously Presented) A petfood comprising a rippled wafer according to claim 1.
 - 25. (Cancelled)
 - 26. (Cancelled)